

The Who, How and What of Digital Data Creation..

HUBER
PACKAGING

An important note beforehand:

Please send us existing products, such as paper boards, labels and the like as original.

A note regarding product families or company colours is absolutely required.

Data transfer:

Preferably printable composite PDF files, min. version 1.4. not flattened, native transparencies (PDF/X4). If you separate CMYK-Datas, please use the Colorspace ISO coated V2 (39L), the final adjustment to HUBER-Metalprint is carried out by HUBER.

Open files in the following programs (MAC-OS) are also possible: Illustrator, InDesign, ArtPro.

The following are applicable to open files:

Please convert Text to outlines, enclose all images, logos, etc., compress fonts before sending. It must be possible to process the data without any additional Plugins, do not use pre-separated DCS images.

Please attach a printout that is binding in terms of the contents and the version.

Proof / press proof:

Color-accurate proofs in normal range produced on HUBER machines and original material or digital proofs. Proofs that have not been adapted to the tin printing usually deviate from the printed copy. Any corrections that deviate from the pressproof or the proof after release and that are required for the acceptance of the print have to be charged extra.

Data transfer:

Via our data management system Sharefile:
www.huber-packaging.com/services/upload
or via e-mail: lithographie@huber-packaging.com

Bar codes:

Replace codes (e.g.: EAN-13, etc.) with placeholders, indicate code name and code number separately. Make sure that the contrast between the code and the background color is sufficient.

Distortion on party keg:

When producing the party keg, all drawing objects will become wider due to the expansion of the tin. In order to prevent this, the print layout is reduced to 90.8 % in the horizontal line so that the width-to-height ratios are correct after expansion. This reduction is done by HUBER.

File condition:

1. File names

Keep file name as short as possible, with a clear reference to the content, do not use any special characters in the name.

2. Overfill, font sizes, line widths

Print color overfills run 0.12 mm – 0.15 mm in the lighter color separation. Positiv font with a sizes smaller than 7 pt and positiv line with a widths less than 0,2 mm should be avoided. Negative fonts and lines should have a minimal size of 9 pt or a width of 0,3 mm.

3. Colors

Special colors must be identified as HKS or pantone spot colors and must be produced in the data. For separated CMYK-Datas please use ISO coated V2

4. Resolutions

We print in the 70 grid, grid pictures require a resolution of 300 dpi, Lineart require a resolution of 1200 or 2400 dpi, referred to the output size.

5. Refinement

The respective additional colors / levels with clear identification must be produced for refinements, such as embossing or matte printing lacquer.

6. Version drawing

The structure of the file must be generated based on the binding version drawing supplied by HUBER with overprinting SF and separate level. No elements of the version drawing may be changed unless where agreed beforehand.

7. Distances

The distance of graphical elements (texts, pictures) to rolling, flange, lid protrusion, etc. should be at least 3 mm.

8. Error handling

We can only correct defective or incomplete data to a certain extent, any resulting additional costs or delays in the processing will be consulted with you.

9. PDF for approval / release

We compile our PDF files according to the state of the art; it is a monitor view of the print picture. In order to display the PDF provided by us completely and correctly, you will require the version of Adobe Acrobat to view the file. We shall not be responsible if the PDF is changed or re-saved.

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